

ND Offset Bushing Installation Notes

1. Identify bushing and washer locations on the upright for the (larger) lower offset bushing.
2. Press out factory bushings
3. Clean internal bushing surface and check for burrs.
4. Orient the offset bushing hashmarks to the upright. Make note of Mazda logo orientation to the upright for maximum camber gain.
5. Once oriented and aligned, use a sharpie to mark the location on the upright that the offset bushing indexing mark will line up with. You may also want to make the offset bushing vertical hat surface that aligns with the existing horizontal hash mark to make it easier to see while installing the bushing. (Pics 1 & 2)
6. Put Offset bushings in freezer for at least 30 minutes.
7. Lubricate inside of the upright
8. Heat entire upright to 250 degrees or 200 degrees on the ID that the offset bushing will drop into.
9. Remove the offset bushing from the freezer.
10. Line up the hash marks on the offset bushing with the has mark on the upright and press offset bushing into place. You will only have 1 shot at this, so make sure everything is aligned to your satisfaction.
11. Repeat steps above for the (smaller) upper offset bushing.

